

PARTS LIST FOR 1100RDM INDEX DRIVE (STANDARD CONFIGURATION)

<u>ITEM NO.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	H3G83982001002	Housing
2	H3D83808034010	Follower wheel (10 hole, 1.25" followers)
2	H3D83994024010	Follower wheel (10 hole, 1.50" followers)
2	H3D83808014012	Follower wheel (12 hole, 1.25" followers)
2	H3D83994014012	Follower wheel (12 hole, 1.50" followers)
2	H3D83808024016	Follower wheel (16 hole, 1.25" followers)
2	H3D83996014018	Follower wheel (18 hole, 1.00" followers)
2	H3D83808044018	Follower wheel (18 hole, 1.25" followers)
2	H3D83996024020	Follower wheel (20 hole, 1.00" followers)
2	H3D83996034024	Follower wheel (24 hole, 1.00" followers)
3		Cam (specify number of stops and index period. Contact IMC for assistance)
4	H3D83805007002	Input Shaft (without reducer)
4	H3D83993007002	Input Shaft (for 7300C reducer)
4	H3D84091007002	Input Shaft (for KH47 reducer)
5	H3C83803003002	Input Cartridge
5	84B60170140000	O-Ring 2-160
6	09C29030009300	Bearing Retainer
6	95A26007670000	Dowel Pin 1/2 X 2-1/2
7	86A29059000000	Output Bearing
8		Not used on 1100RDM
9	H3B83807000000	Cover, Bottom
*10	84D74734900000	Oil Seal C/R 1150112
*11	84C65421670000	Oil Seal C/R 59010
*12	09B29064018800	Shim .002 (Output)
*12	09B29064028800	Shim .005 (Output)
*12	09B29064038800	Shim .010 (Output)
13	95A33001020000	Sight glass 1/2-14
*14	H3B84022018800	Shim .002 (Input)
*14	H3B84022028800	Shim .005 (Input)
*14	H3B84022038800	Shim .010 (Input)
*15	86D07328360021	Bearing Cone 26885
*16	86D07328280022	Bearing Cup 26822
17	95A33040330000	SHCS M8 X 20 MM
*18	84C65421170000	Oil Seal C/R 15845
20	95A37940310000	HHCS M8 X 12
21	95A33003020000	Magnetic Plug
22	95A33000020000	Air Vent 1/2-14
23	95A26009100000	Locknut PN-10
24	95A26010100000	Lockwasher W-10
25	0570602601	Cam Follower F-100 (1.00" / H32)
25	0570602602	Cam Follower F-125 (1.25" / H40)
25	0570602603	Cam Follower F-150 (1.50" / H48)
*26	95A33041280000	SSS CUP PT M6 X 10
27	95A33040550000	SHCS M10 X 50
28	95A33040650000	SHCS M12 X 25
29	95A26021260000	Washer
30	050K425	Key 1/2 SQ.X 4 1/4
32	H3C84025000000	Stationary Center Post
34	80C83992009100	Mounting Plate (7300C Reducer)
34	80C84093009100	Mounting Plate (KH47 Reducer)
36	99A44547070000	Service Manual for RDM
37	99A44547010000	General Service Manual

* Indicates parts supplied with Spare Parts Kit #SPK1100RDM